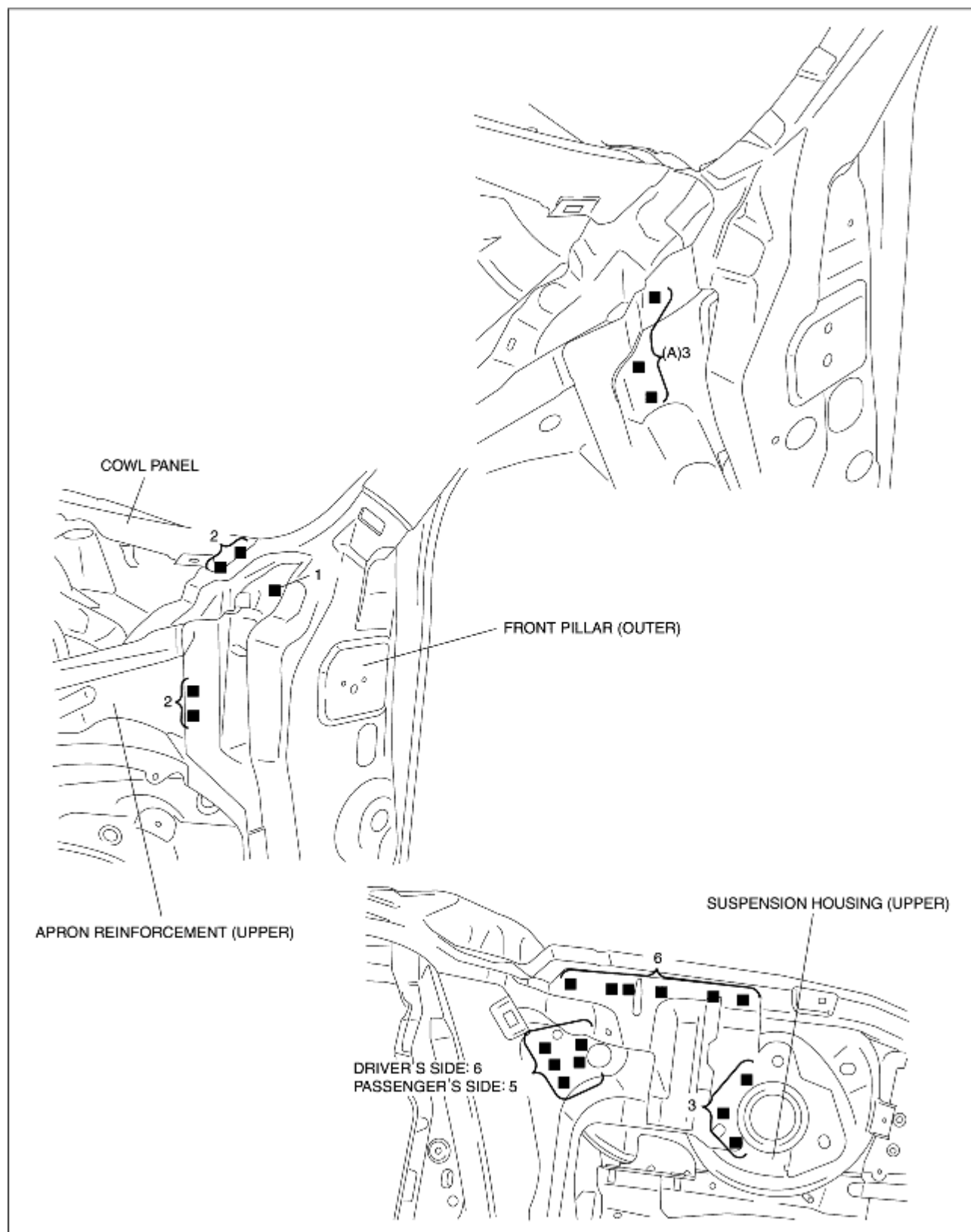


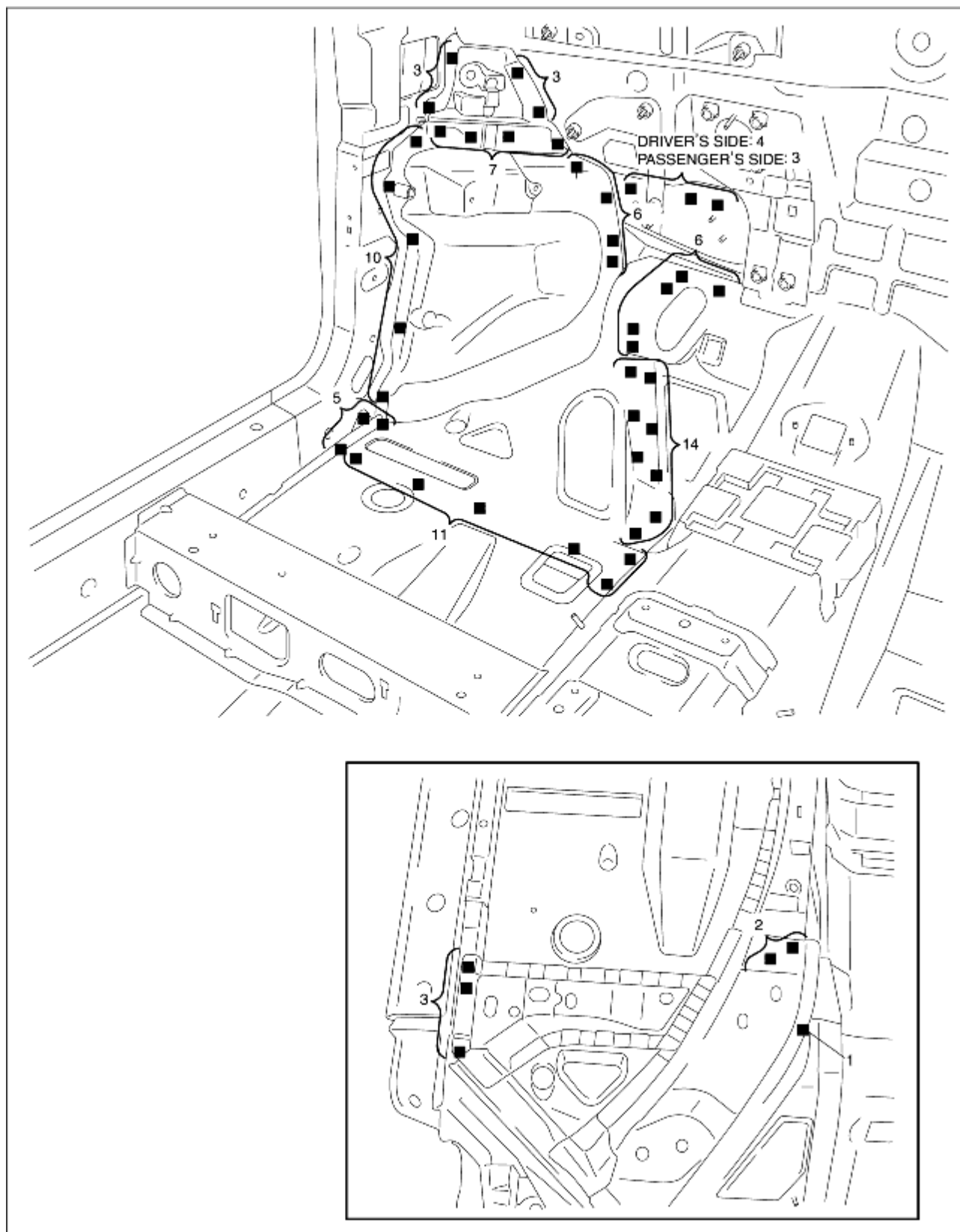
FRONT SIDE FRAME COMPONENT INSTALLATION

B3E098053300B02

1. When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
2. Drill holes for plug welds before installing new parts.
3. Weld the 3 locations indicated by (A) and temporarily install the front side frame component.
4. After temporarily installing new parts, make sure the related parts fit properly.
5. Weld the remaining weld locations and install the front side frame component.



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B3E090B005

